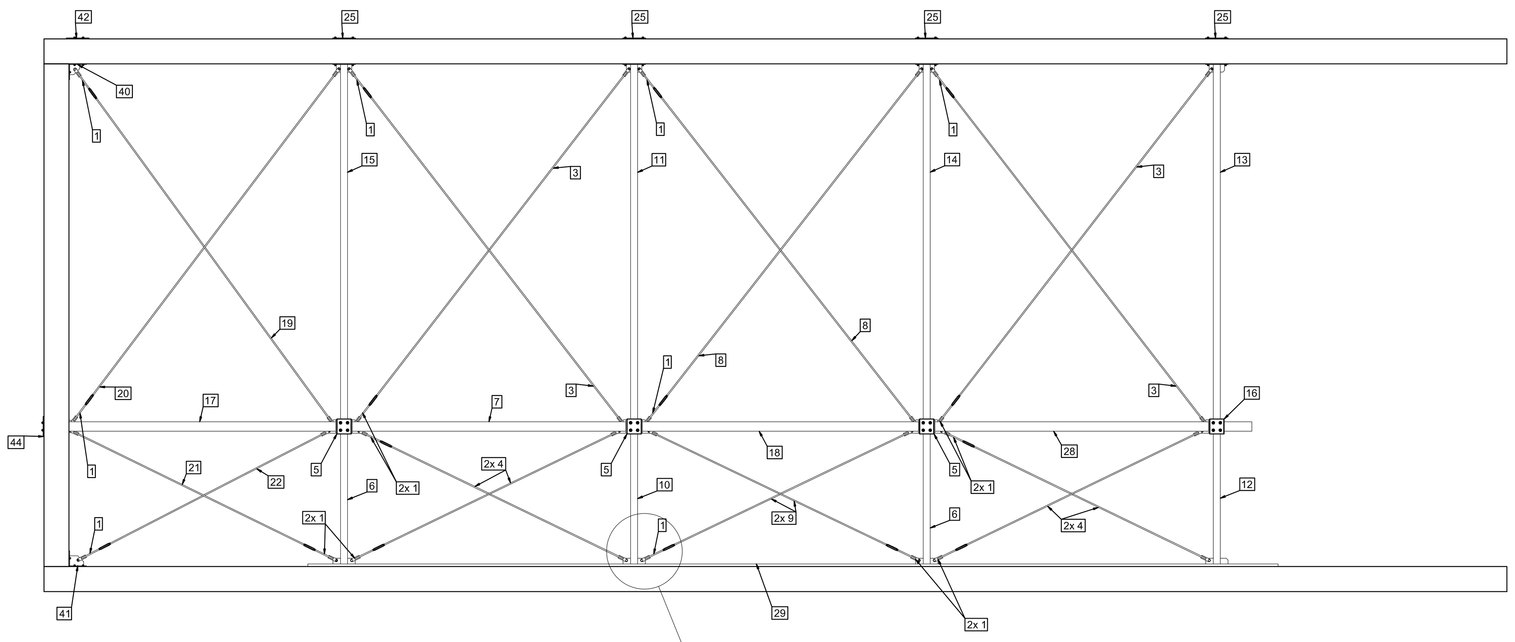
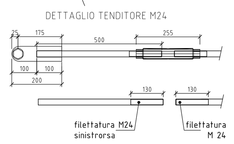
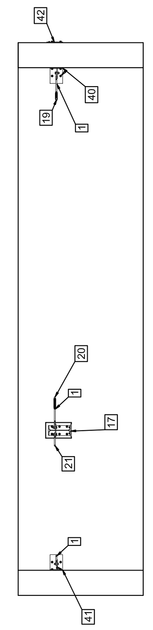
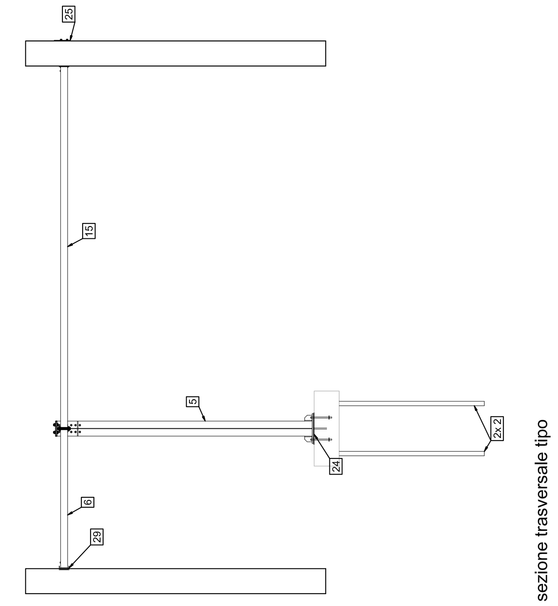
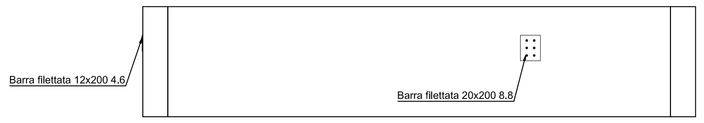


PIANTA GRATICCIO E NUMERAZIONE COMPONENTI

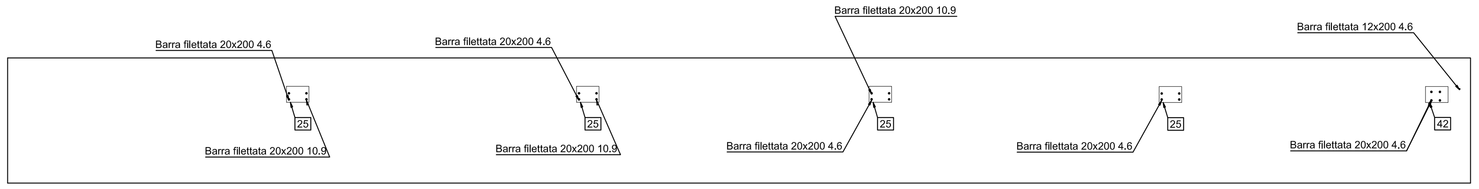








fronte est esterno



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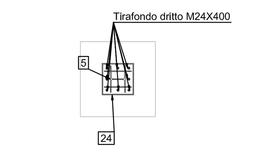
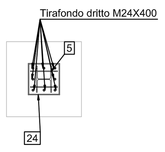
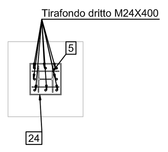
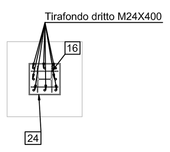
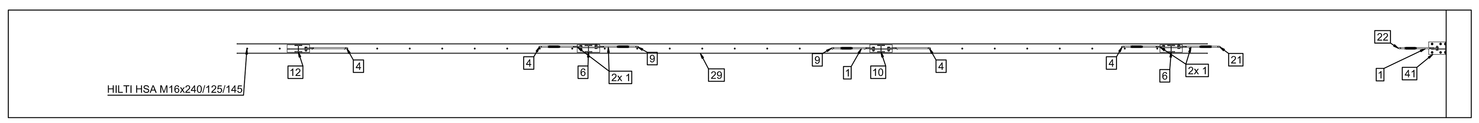








pianta piastre



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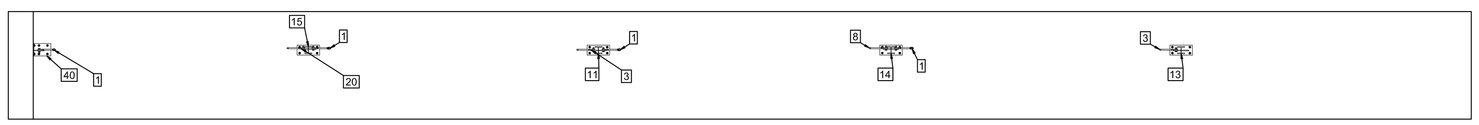
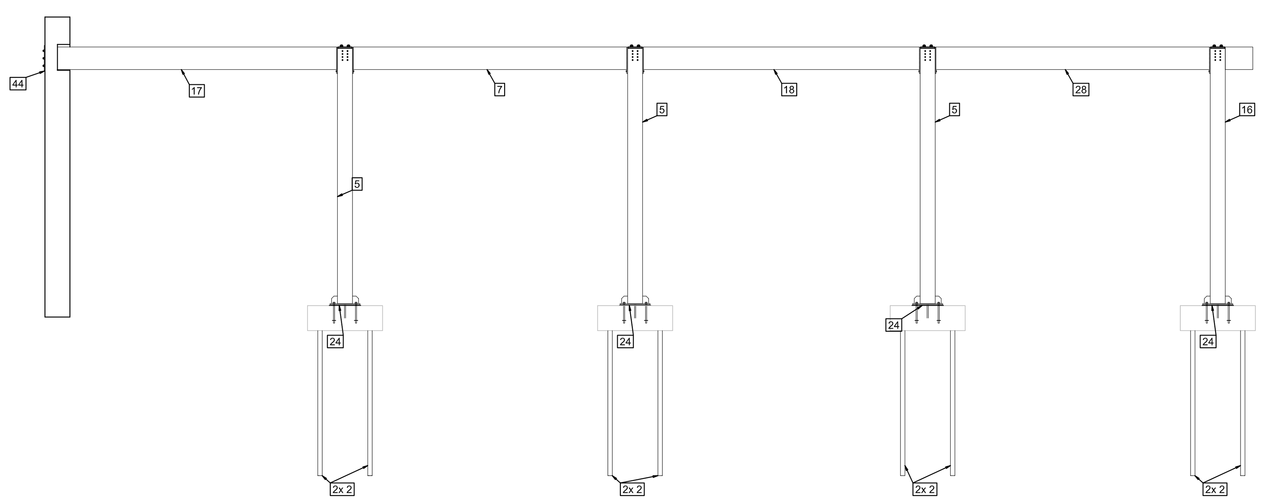
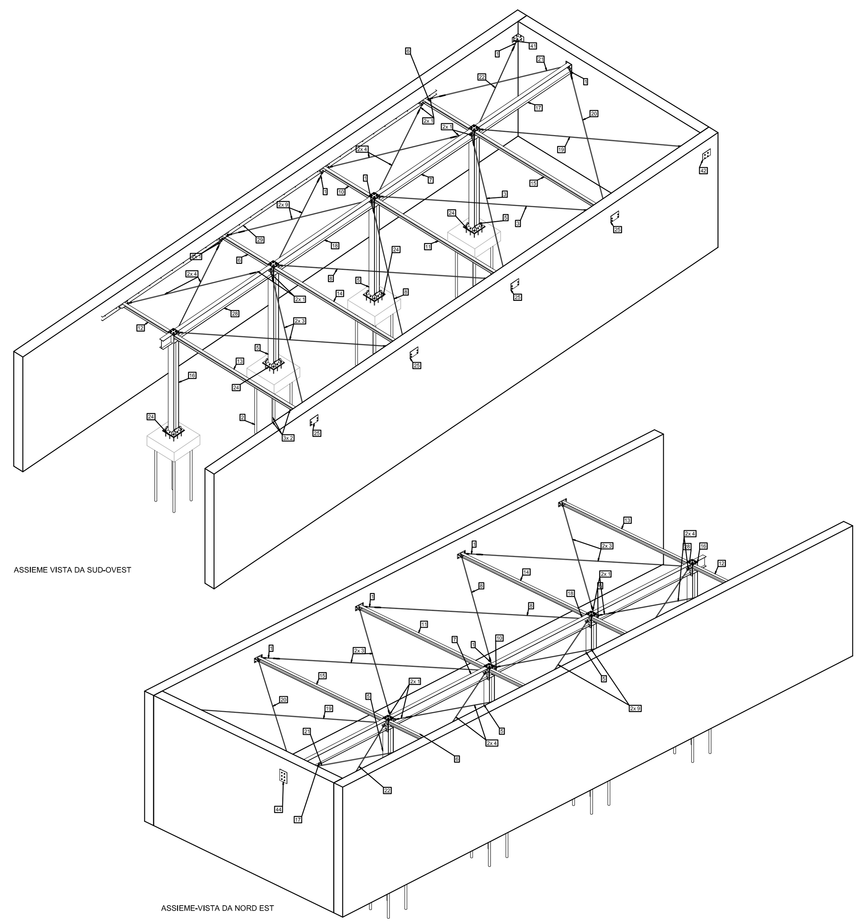


fronte sud interno



sezione longitudinale



ASSIEME VISTA DA SUD-OVEST

ASSIEME-VISTA DA NORD EST

MATERIALI *	PROFILI	LAMIERE	TUBI
	S 235 JR	S 235 JR	S 275 H JR
	S 275 JR	S 275 JR	S 355 H JO
	S 355 JO	S 355 JO	

SALDATURA — Le saldature d'angolo non indicate hanno spessore di gola a = 0,7 lo spessore minimo da saldare

Elettrodi certificati secondo UNI 5132:1974 — Sotto gas protettore (MAG) — Ad arco sommerso

CLASSE I — CLASSE II

PROTEZIONE CARPENTERIA — Grezzo — Sabbiatura SA 2 1/2 — Zincatura a caldo UNI EN ISO 1461 : 2009 — Verniciatura secondo specifiche

PROTEZIONE BULLONERIA — Nera — Zincatura elettrolitica UNI EN ISO 4042 : 2003 — Zincatura a caldo — _____

VITE DADO ROSETTA d =	12	16	18	20	24	27	30
8.8 - UNI EN ISO 4016 : 2002 UNI EN 14399/2005 G = UNI EN ISO 898-1 : 2009	90	225	309	439	759	1110	1508
10.9 - UNI EN ISO 4016 : 2002 UNI EN 14399/2005 G = UNI EN ISO 898-1 : 2009	113	281	387	549	949	1388	1885

S = coppia serraggio (Nm)

VITE DADO d = M12 M16 M18 M20 M24 M27 M30 — ROSETTA — SPESSORE — Ø FORO — d = 1,0 mm per d ≤ 20 mm; d = 1,5 mm per d > 20 mm.

PARTE NON FILETTATA PARI ALLA SOMMA DEGLI SPESSORI

NORME TECNICHE — - LEGGE 05.11.71 N. 1086 — - D.M. 14.01.08 — - CIRC 02.02.09 — - UNI EN 1993 (EC3)

PROCEDIMENTI - TOLLERANZE - CONTROLLI SECONDO SPECIFICHE

Comune di Casorate Sempione

Provincia di Varese

scuola primaria Milite Ignoto (scuola elementare)
via De Amicis n. 3

INTERVENTI URGENTI ED INDIFFERIBILI DI MESSA IN SICUREZZA

tavola grafica S.06

ASSIEMI E SCHEMI DI MONTAGGIO GRATICCIO

Progettista e D.L. — Impresa — data/revisione del APRILE 2017

scala: 1:50

PROGETTO DEFINITIVO ED ESECUTIVO

Committente: **Amministrazione Comunale**

Dott. Ing. Mario Palazzi - via Curiel, 15 - 21010 Cardano al Campo (VA)
tel./fax. 0331-260030 - E.MAIL palazzimario@libero.it

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